Thin Film Precision Chip Resistor
(AR Series)

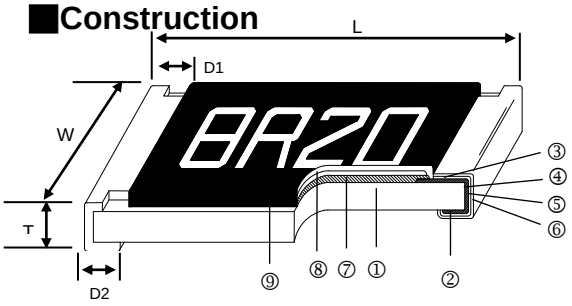
■Features

- Advanced thin film technology
- Very tight tolerance down to ±0.01%
- Extremely low TCR down to ±1PPM/°C
- Wide resistance range 1ohm ~ 3Mega ohm
- Miniature size 0201 available

■Applications

- Medical Equipment
- Testing / Measurement Equipment
- Printer Equipment
- Automatic Equipment Controller
- Converters
- Communication Device, Cell Phone, GPS, PDA

■Construction



①	Alumina Substrate	④	Edge Electrode	⑦	Resistor Layer
②	Bottom Electrode	⑤	Barrier Layer	⑧	Overcoat
③	Top Electrode	⑥	External Electrode	⑨	Marking

■Dimensions

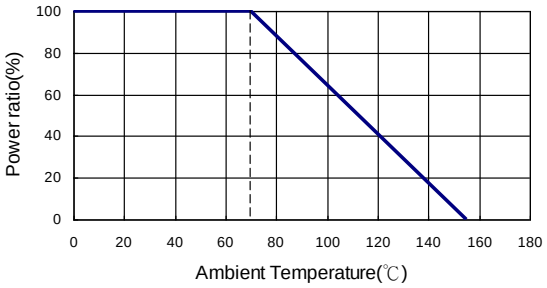
Unit: mm

Type	Size (Inch)	L	W	T	D1	D2	Weight (g) (1000pcs)
AR01	0201	0.58±0.05	0.29±0.05	0.23±0.05	0.12±0.05	0.15±0.05	0.14
AR02	0402	1.00±0.05	0.50±0.05	0.30±0.05	0.20±0.10	0.20±0.10	0.54
AR03	0603	1.55±0.10	0.80±0.10	0.45±0.10	0.30±0.20	0.30±0.20	1.83
AR05	0805	2.00±0.15	1.25±0.15	0.55±0.10	0.30±0.20	0.40±0.20	4.71
AR06	1206	3.05±0.15	1.55±0.15	0.55±0.10	0.42±0.20	0.35±0.25	9.02
AR13	1210	3.10±0.15	2.40±0.15	0.55±0.10	0.40±0.20	0.55±0.25	10
AR10	2010	4.90±0.15	2.40±0.15	0.55±0.10	0.60±0.30	0.50±0.25	23.61
AR10(1/2W)	2010(1/2W)	4.90±0.15	2.40±0.15	0.55±0.10	0.60±0.30	2.20±0.25	26.68
AR12	2512	6.30±0.15	3.10±0.15	0.55±0.10	0.60±0.30	0.50±0.25	38.06
AR12(1W)	2512(1W)	6.30±0.15	3.10±0.15	0.55±0.10	0.60±0.30	2.50±0.25	44.65

■Part Numbering

AR	03	T	T	B	Y	1001	N
Product Type	Dimensions (L×W)	Resistance Tolerance	Packaging Code	TCR (PPM/°C)	Power Rating	Resistance	Marking Code
	01: 0201 02: 0402 03: 0603 05: 0805 06: 1206 13: 1210 10: 2010 12: 2512	T: ±0.01% A: ±0.05% B: ±0.1% C: ±0.25% D: ±0.5% F: ±1%	T: Taping Reel B: Bulk	5: ±1 X: ±2 O:±3 S: ±5 B: ±10 N: ±15 C: ±25 D: ±50	: Standard N: 1/20W Y: 1/16W X: 1/10W W: 1/8W M: 1/6W P: 1/5W V: 1/4W O: 1/3W U: 1/2W Q: 3/4W T: 1W	0010: 1Ω 4R70: 4.7Ω 1001: 1KΩ 1004: 1MΩ	: Standard Marking for E96 / E24 N: No Marking

■Derating Curve



■Standard Electrical Specifications

Item / Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range					TCR (PPM/°C)
					±0.05%	±0.1%	±0.25%	±0.5%	±1%	
AR01 (0201)	1/32W	-55 ~ +155°C	15V	30V	—	49.9Ω - 75KΩ				±25,±50
AR02 (0402)	1/16W	-55 ~ +155°C	50V	100V	49.9Ω - 12KΩ	4Ω - 511KΩ				±25,±50
AR03 (0603)	1/16W	-55 ~ +155°C	50V	100V	4.7Ω -332KΩ	1Ω - 1MΩ				±25,±50
AR05 (0805)	1/10W	-55 ~ +155°C	100V	200V	4.7Ω -1MΩ	1Ω - 2MΩ				±25,±50
AR06 (1206)	1/8W	-55 ~ +155°C	150V	300V	4.7Ω - 1MΩ	1Ω - 2.5MΩ				±25,±50
AR13 (1210)	1/4W									
AR10 (2010)	1/4W	-55 ~ +155°C	150V	300V	4.7Ω - 1MΩ	1Ω - 3MΩ				±25,±50
AR12 (2512)	1/2W									

■Lower Resistance:1~10Ω

■Special Electrical Specifications

Item / Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range						TCR (PPM/°C)
					±0.01%	±0.05%	±0.1%	±0.25%	±0.5%	±1%	
AR02 (0402)	1/16W	-55 ~ +155°C	50V	100V	49.9Ω - 4.99KΩ			—			±1, ±2,±3
					49.9Ω - 20KΩ						±5
					49.9Ω - 20KΩ		49.9Ω - 100KΩ				±10, ±15
AR03 (0603)	1/16W	-55 ~ +155°C	50V	100V	24.9Ω - 15KΩ			—			±1, ±2,±3
					24.9Ω - 60KΩ						±5
					24.9Ω - 100KΩ	4.7Ω-332KΩ	4.7Ω - 511KΩ				±10, ±15
AR05 (0805)	1/10W	-55 ~ +155°C	100V	200V	24.9Ω - 30KΩ			—			±1, ±2,±3
					24.9Ω - 150KΩ						±5
					24.9Ω - 200KΩ	4.7Ω – 1MΩ					±10, ±15
AR06 (1206)	1/8W	-55 ~ +155°C	150V	300V	24.9Ω - 49.9KΩ			—			±1, ±2,±3
					24.9Ω - 300KΩ						±5
					24.9Ω - 499KΩ	4.7Ω – 1.5MΩ					±10, ±15
AR13 (1210)	1/ 4W	-55 ~ +155°C	150V	300V	24.9Ω - 49.9KΩ			—			±1, ±2,±3
					24.9Ω - 300KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ					±10, ±15
AR10 (2010)	1/4W	-55 ~ +155°C	150V	300V	24.9Ω - 100KΩ			—			±1, ±2,±3
					24.9Ω - 300KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ					±10, ±15
AR12 (2512)	1/2W	-55 ~ +155°C	150V	300V	24.9Ω - 100KΩ			—			±1, ±2,±3
					24.9Ω - 300KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ					±10, ±15

■High Power Rating Electrical Specifications

Item / Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range						TCR (PPM/°C)
					±0.01%	±0.05%	±0.1%	±0.25%	±0.5%	±1%	
AR01 (0201)	1/20W	-55 ~ +155°C	25V	50V	—		5KΩ - 75KΩ				±25,±50
AR02 (0402)	1/10W	-55 ~ +155°C	50V	100V	49.9Ω - 4.99KΩ			—			±1, ±2,±3
					49.9Ω - 20KΩ						±5
					49.9Ω - 12KΩ		49.9Ω - 100KΩ				±10, ±15
					—	49.9Ω - 12KΩ	4.7Ω~255KΩ				±25,±50
AR03 (0603)	1/10W	-55 ~ +155°C	75V	150V	24.9Ω - 15KΩ			—			±1, ±2,±3
					24.9Ω - 60KΩ						±5
					24.9Ω - 100KΩ	4.7Ω - 332KΩ	4.7Ω - 511KΩ				±10,±15
							1Ω -1MΩ				±25,±50
	1/6W	-55 ~ +155°C	100V	150V	—	10Ω - 332KΩ					±25,±50
AR05 (0805)	1/8W	-55 ~ +155°C	150V	300V	24.9Ω - 30KΩ			—			±1, ±2,±3
					24.9Ω -150KΩ						±5
					24.9Ω - 200KΩ	4.7Ω -511KΩ	4.7Ω -1MΩ				±10, ±15
							1Ω - 1MΩ				±25,±50
	1/4W	-55 ~ +155°C	150V	300V	—	10Ω - 499KΩ					±25,±50
AR06 (1206)	1/4W	-55 ~ +155°C	200V	400V	24.9Ω - 49.9KΩ			—			±1, ±2,±3
					24.9Ω - 300KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ					±10,±15
						1Ω - 1MΩ					±25,±50
	1/3W	-55 ~ +155°C	200V	400V	—	10Ω ~1MΩ					±25,±50
AR13 (1210)	1/ 3W	-55 ~ +155°C	200V	400V	24.9Ω – 49.9KΩ			—			±1, ±2,±3
					24.9Ω - 300KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ					±10,±15
						1Ω - 1MΩ					±25,±50
AR10(2010)	1/3W	-55 ~ +155°C	200V	400V	24.9Ω - 49.9KΩ			—			±1, ±2,±3
					24.9Ω - 300KΩ						±5
					24.9Ω - 499KΩ	4.7Ω - 1MΩ					±10,±15
						1Ω - 1MΩ					±25,±50
	1/2W	-55 ~ +155°C	200V	400V	24.9Ω - 2KΩ	4.7Ω –1MΩ		1Ω –1MΩ			±10,±15,±25,±50
AR12(2512)	3/4W	-55 ~ +155°C	200V	400V	24.9Ω - 2KΩ	4.7Ω – 2KΩ		1Ω – 2KΩ			±10,±15,±25,±50
	1W	-55 ~ +155°C	200V	400V	24.9Ω - 2KΩ	4.7Ω –1MΩ		1Ω –1MΩ			±10,±15,±25,±50

Operating Voltage=$\sqrt{}$(P*R) or Max. operating voltage listed above, whichever is lower.
Overload Voltage=2.5*$\sqrt{}$(P*R) or Max. overload voltage listed above, whichever is lower.
■Viking is capable of manufacturing the optional spec based on customer's requirement.
(Lower Resistance:1~10Ω ; High Power Rating)

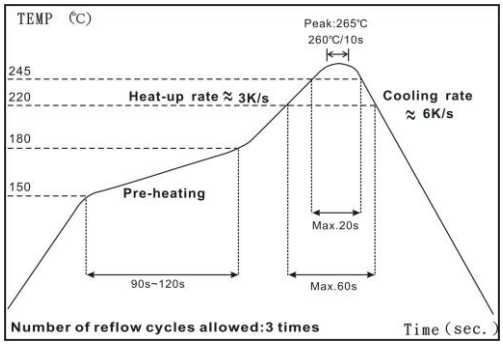
■Environmental Characteristics

Item	Requirement		Test Method
	Tol. ≦ 0.05%	Tol. > 0.05%	
Temperature Coefficient of Resistance (T.C.R.)	As Spec.		**MIL-STD-202 Method 304** +25/-55/+25/+125/+25°C
Short Time Overload	ΔR±0.05%	ΔR±0.2%	**JIS-C-5201-1 4.13** RCWV*2.5 or Max. overload voltage whichever is lower for 5 seconds
	ΔR±0.2% for high power rating		
Insulation Resistance	>9999 MΩ		**MIL-STD-202 Method 302** Apply 100V_{DC} for 1 minute
Endurance	ΔR±0.05%	ΔR±0.2%	**MIL-STD-202 Method 108A** 70±2°C, RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5 hrs "OFF"
	ΔR±0.5% for high power rating		
	0201: >7kΩ →ΔR±0.5% ≦7kΩ→ΔR±0.2%		
Damp Heat with Load	ΔR±0.05%	ΔR±0.3%	**MIL-STD-202 Method 103B** 40±2°C, 90~95% R.H. RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5 hrs "OFF"
	ΔR±0.5% for high power rating		
Bending Strength	ΔR±0.05%	ΔR±0.1%	**JIS-C-5201-1 4.33** Bending amplitude 3 mm for 10 seconds 2010 2512 sizes: 2 mm Other sizes: 3 mm
Solderability	95% min. coverage		**MIL-STD-202 Method 208H** 245±5°C for 3 seconds
Resistance to Soldering Heat	ΔR±0.05%	ΔR±0.1%	**MIL-STD-202 Method 210E** 260±5°C for 10 seconds
Dielectric Withstand Voltage	By Type		**MIL-STD-202 Method 301** Max. overload voltage for 1 minute
Low Temperature Operation	ΔR±0.05%	ΔR±0.2%	**JIS-C-5201-1 4.36** 1 hour, -65°C, followed by 45 minutes of RCWV
	ΔR±0.5% for high power rating		
High Temperature Exposure	ΔR±0.5%		**MIL-STD-202 Method 108** at +155°C for 1000 hrs

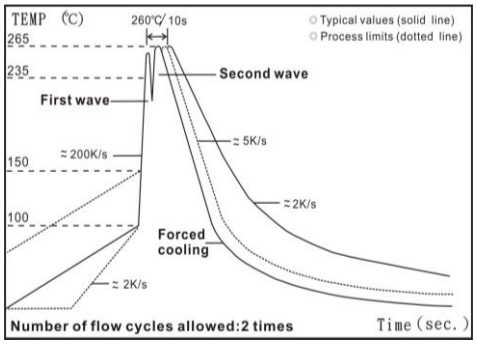
RCWV(Rated continuous working voltage)= $\sqrt{}$(P*R) or Max. Operating voltage whichever is lower

■**Storage Temperature: 15~28°C; Humidity < 80%RH**

■Soldering Condition



IR Reflow Soldering



Wave Soldering (Flow Soldering)

(1) Time of IR reflow soldering at maximum temperature point 260°C：10s

(2) Time of wave soldering at maximum temperature point 260°C：10s

(3) Time of soldering iron at maximum temperature point 410°C：5s